# **Technical Details**

# Zirconium O<sub>2</sub> Analyzer



## **Oxygen Analyzer**

The compact zirconium oxide analyzer is used to measure percent (0-25%) oxygen in combustion processes. The probe is made of 316 stainless steel and can operate at temperatures up to 400 °C. Sample gas in sensor chimney or furnace. It measures inside and works without the need for an air reference. Easy assembly with flue apparatus and is long lasting.



## **FEATURES**

OXYGEN ANALYZER offers its customers a flue gas or ventilation monitoring system.

The barometric pressure correcting sensor is inside.

4-20 mA analog output is provided as standard.

The sensor module can be easily replaced, no special tools are required.

It can be easily calibrated in fresh air.

#### **APPLICATIONS**

Combustion control of natural gas, fuel-oil, diesel, coal and biomass burning boilers

Excess air analysis

Boiler trim control

Incinerators

Steam Power Plants

Combined cycle gas turbines (CCGT)

Ceramic kiln monitoring

### **PERFORMANCE**

Measurement technology Zirconium Oxide (ZrO<sub>2</sub>)

Gas Oxygen (% O<sub>2</sub>)

Measuring Range 0.1-25% or 0,1-100 %

Output resolution 0,01 mA or % 0,01 O<sub>2</sub>

Accuracy (% 0,1-25) <% 0,25 O<sub>2</sub>

Warm-up Time: 60 second.

Reaction Time (T90) < 4 seconds

Reproducibility < 0.25%

Sample Current Effect 0.5% full of scale

Permissible Flue Gas Temperature: + 400 °C

Cell Temparature + 700 °C

Gas Flow rate 0-10 m/sec

Ambient Temperature -30 / 70 °C

Operating Pressure: 2mbar -3 bar maximum

Protection Rating: IP 65

Do not need reference air

Long-life sensor technology

Integrated internal heating element

Temperature and barometric pressure compensation





# **Electrical Input & Output**

Power Supply	24VDC, ±10% LPS
<b>Power Consumption</b>	700mA maximum @ 24VDC
Analog Output	4—20mA
Output Ranges (oxygen)	0-25% / 0-100 % O <sub>2</sub>
Output Ranges (heat)	-50 to +400°C
<b>Output Ranges (pressure</b>	260—1260mbar
<b>Digital Communication</b>	RS485 protocol (Optional )

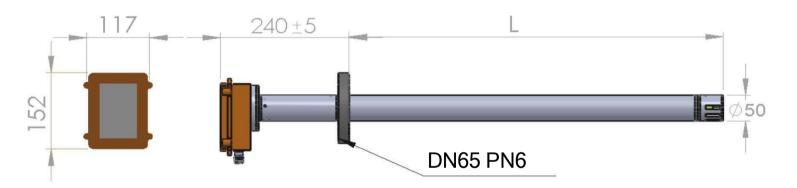
### **Mechanical Features**

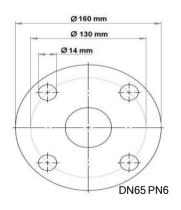
Warm-up Time	< 90 sec
Time to stabilize	< 5 min
Material	304,316L,PTFE,Aluminium Platinum and Zirconium
Dimensions	Attached
Weight	6,250 Kgs
Flange Connection	DN65 PN6 EN 1092
Filter Element	Sinter Metal Inox

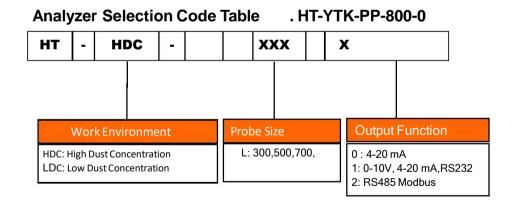


# **Analyzer Dimensions**

All dimensions are given in mm. Tolerance = ± 1 mm









**CAUTION** Do not exceed the maximum values and make sure the sensor is working properly. Follow all wiring instructions carefully. Incorrect cables can cause permanent damage to the device. Zirconium dioxide sensors are damaged by silicon. Vapors from RTV rubbers and sealants (organic silicon compounds) are known to affect zirconium oxygen sensors and should be avoided **DO NOT use chemical cleaners.** 

